

87654321

	REVISIONS		
REV	DESCRIPTION	DATE	APPROVED

D

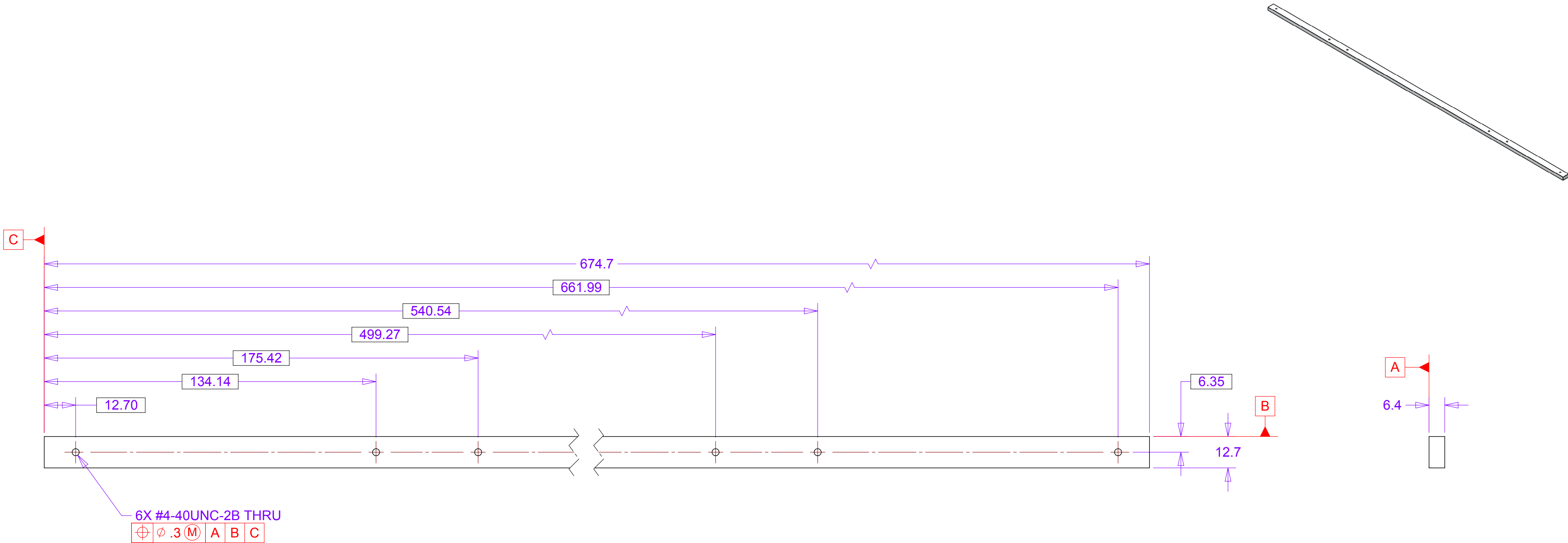
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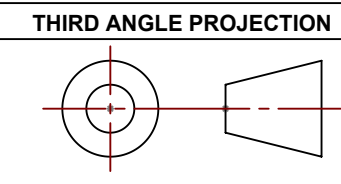


Material: 6061-T6 Aluminum

NOTES: UNLESS OTHER WISE SPECIFIED

1. ALL DIMENSIONS IN MILLIMETERS
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .4
5. ALL INSIDE CORNERS TO BE .4 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .08/1.5 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PACKAGING BAG OR PART ITSELF.

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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS -TOLERANCES-		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		<i>HYTEC, INC</i>						
DECIMALS X = +/- .5 .XX = +/- .1 .XXX = +/- .01 XXXX = +/- .001				ANGULAR X = +/- .30° .XX = +/- .15° SURFACE FINISH = 250		TITLE PHENIX CENTRAL UPGRADE FVTX SYSTEM STATION ASSEMBLY STAND EXTENSION CABLE SUPPORT HOOP BAR				
FINISH										
PART NO. 111-PHX-01-5227-1			SIGNATURE	DATE	DWG. NO. 111-PHX-01-5227		SIZE D		SHEET NO. 1 of 1	
		Designer	Roger L. Smith	5/4/2010						
		Drawn	Roger L. Smith	5/4/2010						
		Checked	Walt Sontheim	5/27/2010						
		Engineer	RJ Ponchione	5/4/2010						
		Approved	Walt Sontheim	5/27/2010	SCALE 1:1		REVISION			

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